



Qualification Test Record (QTR) Norsok M-650

QTR No -
LSFENORD60-QTRFP
Rev. No.: 003

Manufacturer name/address/Web Page: LoneStar Fasteners Europe Ltd, Universal Point, Steelman's Road, Wednesbury, West Midlands, WS10 9UZ

Reference Standard NORSOK M-650, Edition 4

Material Designation and MDS No.: M630 Edition 06 MDS D60 Rev 02, UNS S32760A

Manufacturing Summary Doc. No.: LSFENOR-D60-MS-REV 007

Products and Manufacturing Process Solution Annealed , Machined Nuts

Mandatory Conditions and Sub-Contractors Material Mill Restricted to Material from BGH Freital or Bohler.

Other Information

Qualification Expires

Tested and Qualified Thickness and Weight

Products and manufacturing Process(es);	Test Record No.	Tested Thickness mm	Qualified Thickness mm	Test Piece Weight Kg	Qualified Weight Kg
Nuts Nominal Diameter		5/8" from 33mm O/D starting bar and 3.1/2" from 178mm O/D starting bar	All Finished Nuts 12mm (1/2") to 90mm (3.1/2")	Not App	Not App

Qualification/Acceptance Signatures

Manufacturer: LONESTAR
Prepared by/ Date: [Signature] 10-MAR-17
Checked by/Date: [Signature] 10/3/17

The manufacturer and the QTR are evaluated and found to be in compliance with the requirements of Norsok M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of Norsok M-650.

Qualified/Accepted by (company name/address): AkerSolutions
Signature/ Date: [Signature] 14/3 2017

